Rise #222-55C Assembly Guide

Parts List

A Base
1 piece

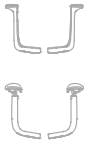
B Casters
5 pieces

C Gas lift
1 piece

D Seat
1 piece

If your chair includes arms:

E Fixed arms
2 pieces
or
8D arms
2 pieces



F ¼"-20 x 1.5"
6 pieces

Your selected chair control:

G 55C control
1 piece

H ¼"-20 x 1.5" bolt
4 pieces

I Back
1 piece

J M8x20mm
3 pieces

K Spacer
4 pieces

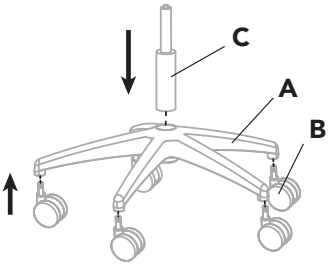
Tools needed:

10mm wrench
(for M6 bolts)

13mm wrench
(for M8 bolts)

1 - Insert gaslift and casters into base

Push the five casters (**B**) into the holes at the end of the legs of the base (**A**). Push the wide end of the gaslift (**C**) into the center hole of the base (**A**).



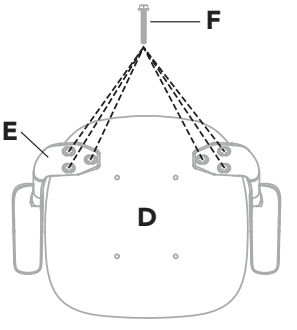
2 - Secure arms to seat

Attach the arms (**E**) to the seat (**D**) with 6 ¼"-20 x 1.5" bolts (**F**).

Fixed arms

or

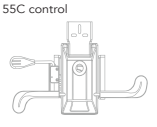
8D arms

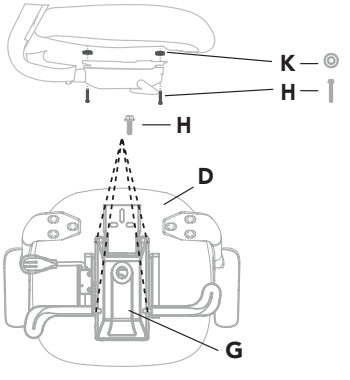


3 - Secure control to seat

Place spacer (**K**) between seat and control. Secure the chair control (**G**) to the seat (**D**) with 4 ¼"-20 x 1.5" bolts (**H**).

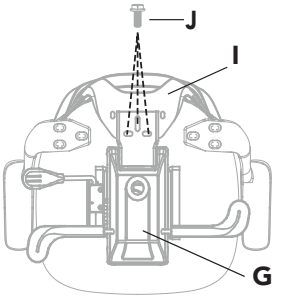
55C control





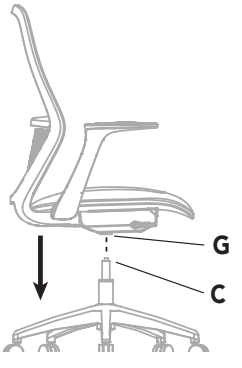
4 - Secure back to control

Secure the back (**I**) to the control (**G**) with 3 M8x20mm bolts (**J**).



5 - Insert gas lift into control

Position the upper half of the chair over the base and insert the gaslift (**C**) into the hole on the control (**G**).



6 - Sit in the chair

Sit in the chair to ensure the connection between the gaslift and control is secure.