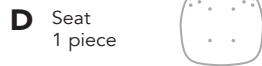
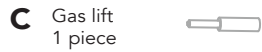
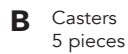


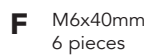
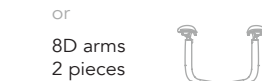
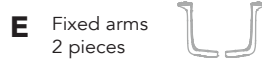
Rise Assembly

220 with 45C or 55C control, armless or with fixed or 8D adjustable arms.

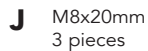
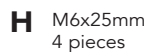
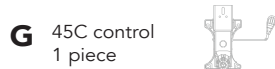
Parts List



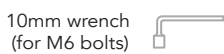
If your chair includes arms:



Your selected chair control:

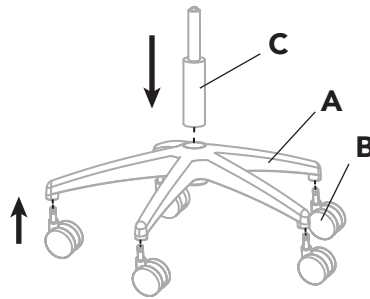


Tools needed:



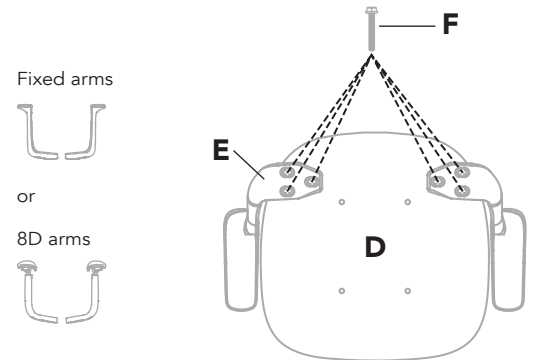
1 - Insert gaslift and casters into base

Push the five casters (**B**) into the holes at the end of the legs of the base (**A**). Push the wide end of the gaslift (**C**) into the center hole of the base (**A**).



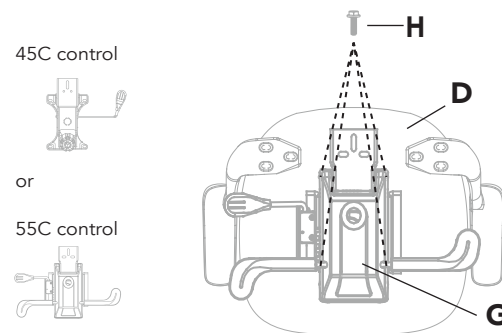
2 - Secure arms to seat

Attach the arms (**E**) to the seat (**D**) with 6 M6x40mm bolts (**F**).



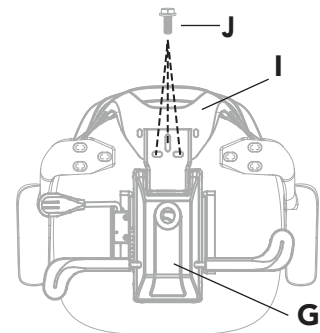
3 - Secure control to seat

Secure the chair control (**G**) to the seat (**D**) with 4 M6x25mm bolts (**H**).



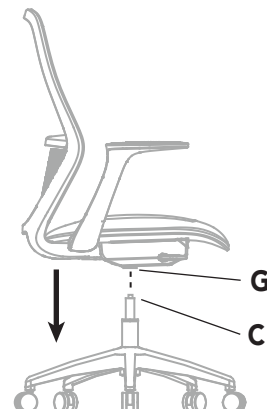
4 - Secure back to control

Secure the back (**I**) to the control (**G**) with 3 M8x20mm bolts (**J**).



5 - Insert gas lift into control

Position the upper half of the chair over the base and insert the gaslift (**C**) into the hole on the control (**G**).



6 - Sit in the chair

Sit in the chair to ensure the connection between the gaslift and control is secure.